



- SMART TUNE PID CONTROL
- UNIVERSAL INPUT, 3 WIRE- TC, RTD
- 2 RELAY/ SSR OUTPUTS
- SOFT START POWER LIMITER
- PROCESS, BAND, DEVIATION AND CONTROL FAULT ALARMS
- IP 65 AND NEMA 4X FRONT PROTECTION





PRODUCT SPECIFICATIONS

Case: polycarbonate case.

Self extinguishing degree: V-2 according to UL 746 C.

Front protection: designed and tested for IP 65 and NEMA 4X for indoor locations (when panel gasket is installed).

tested accordance with IEC 529, CEI 70-1 and NEMA 250-1991 STD.

Dimensions: 24 x 48mm. Depth 102mm (according to DIN 43700)

Weight: 90g max.

Power supply: - (switching mode) 100V to 240V AC 50/60Hz (-15% to + 10% of the nominal value).

- 24V AC/DC (±10% of the nominal value).

Power consumption: 2.5VA.

Common mode rejection ratio: 120dB @ 50/60Hz.

Normal mode rejection ratio: 60dB @ 50/60Hz.

EMC/Safety: this instrument is marked CE, it conforms to council directives 89/336/EEC (reference harmonized standard EN-

50081-2 and EN-50082-2), 73/23/EEC and 93/68/EEC (reference harmon. standard EN61010-1).

Installation category: II.

Sampling time: 250mSec for linear inputs

500mSec for TC or RTD inputs

Accuracy: + 0.2% f.s.v. @ 25°C (77°F) and nominal power supply voltage.

Operative temperature: from 0 to +50°C (32 to 122°F). Storage temperature: from - 20 to +70°C (-4 to 158°F).

Humidity: from 20% to 85% RH not condensing.

MEASURING INPUTS

Thermocouples

Sensor Break: detection of the open input circuit (wires or sensor)

with over range indication.

Cold junction: automatic compensation for an ambient temperature

between 0 and 50°C.

Cold junction compensation error: 0.1°C/°C.

Calibration:

: according to IEC 584-1.

RTD input

Type: Pt 100 3 wire.

Calibration: according to DIN 43760.

Line resistance: max 20Ω /wire with no measurable error.

Sensor Break: detection of the open input circuit (wires or sensor) with over range indication.

the instrument shows the short circuit indication when the sensor resistance is less than 12Ω .

Linear input

Type: 0-60mV.

12-60mV.

Read-out: -1999 to 9999.

Decimal point: programmable in any position.

Standard range table

Standard range table

TC type

K

Κ

Ν

R

S

RTD type	°C	°F			
Pt 100	-199.9/850,0	-199,9/999,9			
Pt 100	-200/850	-330/1560			

-100/900

-100/900

-100/1000 -100.0/999.9

-100/1370

-100/1400

-50/1760

-50/1760

-200/400

-199.9/400.0

-100.0/999.9

-150/1650

-150/1650

-150/8130

-150/8130

-150/2500

-150/2500

-150/2550

-60/3200

-60/3200

-330/750

-330/750

CONTROL ACTION

Algorithm: PID + SMART.

Types: - one control output

- two control outputs

Output types: relay or SSR.

Output control action: proportional time.

Proportional Band: from 1.0% to 100.0% of the input span. Setting a PB equal to 0, the control action becomes ON/OFF.

Hysteresis (for ON/OFF

control action): from 0.1% to 10.0% of the input span.
Integral time: from 1 second to 20 minutes or excluded.
Derivative time: from 1 second to 10 minutes or excluded.

Integral preload: - for one control output, from 0 to 100% of the output ranges.

- for two control outputs, from -100% to +100% of the heating/cooling output range.

Main output cycle time: from 1 second to 200 seconds. Secondary output cycle time: from 1 to 200 seconds

ARW action: from 10% to 200% of the proportional band.

Relative secondary output gain: from 0.20 to 1.00 referred to the proportional band.

Overlap / dead band: from -20% (dead band) to +50% (overlap) of the proportional band.

Output limiters: - output high limit

- output low limit

- output max. rate of rise.

OUTPUTS 1 & 2

Function:

Singularly programmable as: - control output

- alarm output

Out 1 & 2 - Relay

Relay type: SPST.

Contact rating: 3A @ 250V on resistive load.

Out 1 & 2 - SSR

Type: un-isolated outputs

- Logic level 1: 14V DC @ 20mA max. 24V DC @ 1mA.

- Logic level 0: <0.5V DC

ALARMS

Alarm action: direct or reverse.

Alarm functions: each alarm can be configured as a process alarm, band alarm or deviation alarm.

Alarm reset: automatic or manual reset programmable for each alarm.

Alarm masking: each alarm can be configured as a masked alarm or standard alarm.

Hysteresis: programmable engineering units from 1 to 200 digits.

Process alarm

Operative mode: minimum or maximum (programmable).

Threshold: programmable in engineering units within the input range.

Band alarm

Operative mode: inside or outside band (programmable).

Threshold: low - from 0 to -1000 units. high - from 0 to +1000 units.

Deviation alarm

Operative mode: high or low deviation (programmable).

Threshold: programmable from -1000 to +1000 units.

Loop break alarm

Operative mode: automatically activated when the power output reaches the programmed limits.

Time interval: programmable from 1 second to 40 minutes.

Deviation: programmable from 0 to 500 digits. Hysteresis: from 1 to 50% of the input span.



HOW TO ORDER

	MODEL	DDEL INPUT		OUTPUT 1 AND 2:		POWER SUPPLY		1	INTERFACE			CUSTOMISATION				
F	KS 1/32 DIN	1/32 DIN 6 TC, RTD, mV			11 Tw	o relay outputs		3	100 - 240V AC	C	00 St	andard		0000	0 Std ERO L	abel
					61 One relay output + one SSR 66 Two SSR outputs		5 24V AC/DC			01 Mark 1 (*)		000B0 no label-no manual				
	FKS		6													

(*) MK1: simplified operation and configuration menu similar to LDE,LME, LMS.

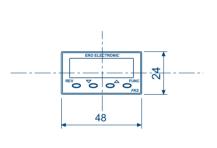
HOW TO ORDER - ACCESSORIES

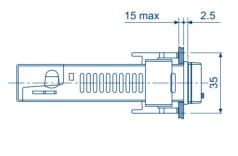
INPUT ADAPTOR 0- 20mA						
	APARTMAV00000					

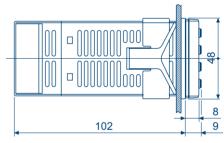




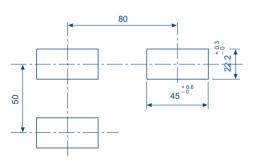
DIMENSIONS



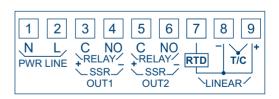




PANEL CUT - OUT



REAR TERMINAL BLOCK



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